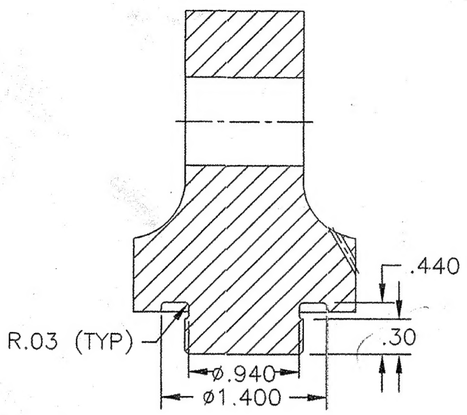
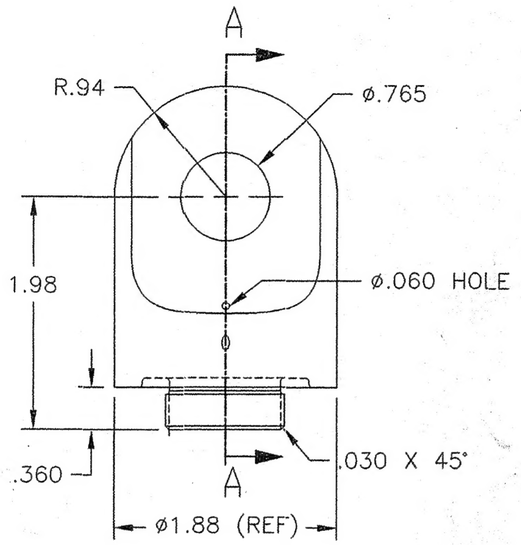
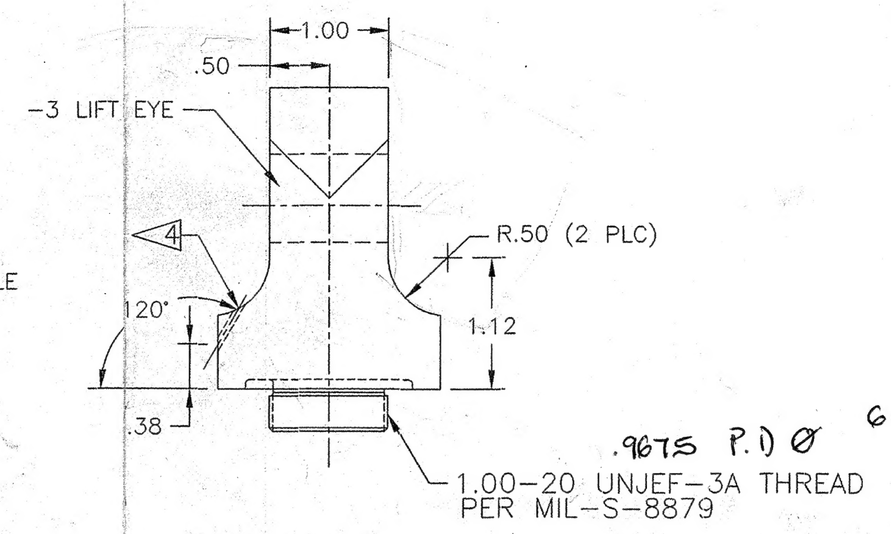
REVISION				
CHG. LTR.	AUTHORITY	DESCRIPTION	BY / DATE	CHECKED / APPROVED



SECTION A–A



DETAIL –3 LIFT EYE



6-5-09 | 6/16/05

–1 LIFTING ASSY.

Quote 1794

269T9340 | –

CONTROLLED DOCUMENT

DATE 02-28-15 JOB# 01-4616

SHOP COPY

RELEASED FOR PROD.
DATE: 07/25/05 INT: KP
7/25/05 12/1/11 EMB

PROPERTY OF
SCHWEIZER AIRCRAFT CORP.
HORSEHEADS, NY

PROD. RELEASE

NOTES: UNLESS OTHERWISE SPECIFIED

1. IDENTIFY PER SHP8–5 TYPE I, CLASS 10. BAG & TAG DW 8-5-05
2. FINISH PER 269A4504 TYPE IV, COLOR TO BE BRIGHT RED. DO NOT PAINT THREADS OR MOUNTING FACE DW
3. BREAK ALL SHARP EDGES.
4. ATTACH "REMOVE BEFORE FLIGHT" STREAMER USING MS20995C32 SAFETY WIRE. USE 6" OF WIRE MAKE LOOP 1½" Ø APPROX USE HEAT SHRINK, ON SPLICE DW 7/25/05

NO. REQD/ NEXT ASSY.	EFFECTIVE SERIALS	ZONE	PART NUMBER	DESCRIPTION	SIZE	MATERIAL	SPECIFICATIONS
A/R		-7	MS20995C32	SAFETY WIRE	~~USE 1/16" LABLED FERREL ATTACH FLAG~~ HEATSHRINK. ~~6"~~ DELETE 7-25-05 DW		
1		-5	15200	STREAMER			
1			-3	LIFT EYE	ø1.88 X 3.10 BAR	4130N STEEL	AMS-S-6758 ◁2
◁4			-1	LIFTING ASSY.			
-1							

L I S T O F M A T E R I A L

MODEL	NEXT ASSY.	DASH NO.	REQ'D/ A/C	FROM	THRU
SHU–40A	OPT.	–1	1	0001	SUBQ.
269D	OPT.	–1	1	0001	SUBQ.
269C	OPT.	–1	1	0001	SUBQ.
269C–1	OPT.	–1	1	0001	SUBQ.

APPLICATION — EFFECTIVE SERIALS

UNLESS OTHERWISE SPECIFIED

SHS 217 APPLICABLE YES ☒ NO ☐

DIMENSIONS ARE IN INCHES
DIMENSIONAL TOLERANCES:
3 PLACE DECIMAL ±.010
2 PLACE DECIMAL ±.03
ANGULAR MACH ±0°30'
ANGULAR FORMED ±1°0'

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RIVET CODE

BASIC CODE: DASH NO. FOR DIA. N=MFG.HD.NEAR SIDE F=MFG.HD.FAR SIDE
D=DIMPLE C=C–SINK: DASH NO FOR LENGTH

FOR BASIC CODES SEE NAS–523

BJ= BB=

	NAME	DATE
DRAWN	SLV	5-13-05
CHECK		
CHECK		
APPD	EMB	6-1-05

DWG SIZE C

SCHWEIZER AIRCRAFT CORP.
ELMIRA, NEW YORK

DWG. TITLE

TOOL – LIFTING ASSY.

FSCM CODE	DWG. NO.	REV
78103	269T9340	–

DO NOT SCALE PRINT! | SCALE: 1:1 | SHEET 1 OF 1

JUN 15 2005